

Pinning Instruction



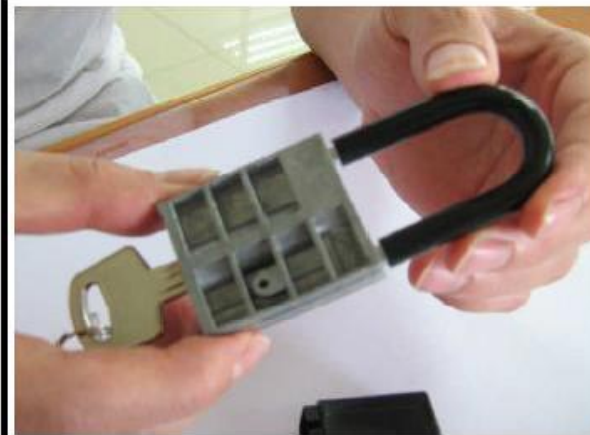
74/40 O-bitted assemble with o-bitted pins and the cylinder at 180° turn against its normal position and insert in the body, without shackle retaining pin and cylinder retaining pin, in lock position, loose bottom cover



1. remove the bottom cover, use key to remove shackle by turning about 30-45 degree (do not turn 180 degree)



2. take the plastic lock body apart from the alum body,



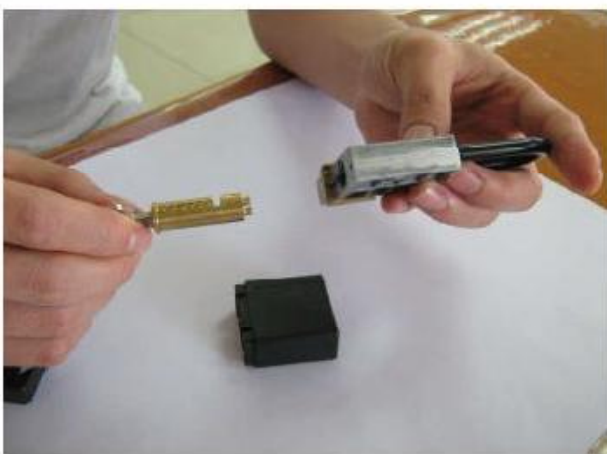
3. assemble the shackle in lock position



4. take away the key and inset the mounting-shoe, to hold top pin and pin spring



5. use the plug removal tool to hook out the cylinder from the body



6. re-pin the cylinder



7. to Insert the cylinder.

VERY IMPORTANT : 3/4 of the 1st pin hole MUST be outside the body



8. take away the mounting-shoe



9. **VERY IMPORTANT :**

~use pressing tool to turn the cylinder CLOCK-WISE as shown in the above picture for 30° and remove the pressing tool

~use fingers to turn (no pushing in) to 160°



10. **VERY IMPORTANT** ~ PUSH the cylinder inside while completing the 180° turn



11. place the cylinder retaining pin and hammer it into the lock body



12. use key to remove the shackle



13. dress the plastic jacket on alum body



14. assemble shackle and push the body out from the jacket until the shackle retaining holes on alum body and plastic jacket overlapping



15. press in the shackle retaining pin



Note : the shackle retaining pin is fully push in the body



16. push the alum body fully inside the jacket (and the shackle push out as well)



17. close the shackle (it is a auto-locking) and the lock is locked. Take the key out and close the bottom cover.



18. Complete the pinning. It could not re-pin again after the bottom cover is clicked on.